

# PANTHERA IMPLANT BAR PROCESSING PROCEDURES



## Dolder ++

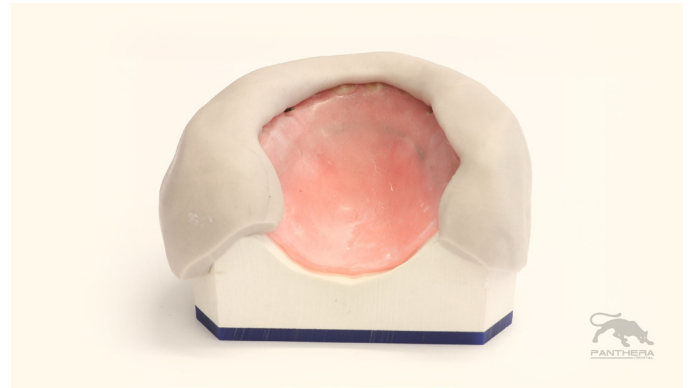
- 1 -

The denture on the implant model after the try-in has been verified and the case has been sent to Panthera for bar manufacturing.



- 2 -

Matrix the denture using a silicone of your choice. A rigid silicone is recommended.



- 3 -

The denture is removed from the soft tissue implant model.



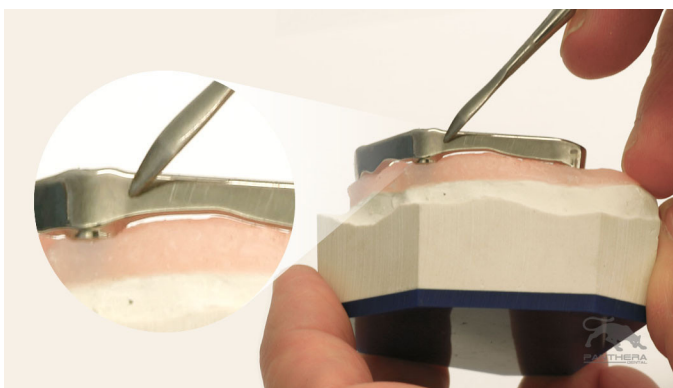
- 4 -

The Dolder++ bar is screwed onto the master model.



- 5 -

In preparation for duplicating the master model, the spaces under the bar are blocked out with wax.



- 6 -

Paint the Gingifast with a separator to prevent the duplicating silicone from bonding to the Gingifast.



# PANTHERA IMPLANT BAR PROCESSING PROCEDURES



## Dolder ++

- 7 -

Duplicate the blocked out master model and pour up a working model.



- 8 -

Place the Dolder++ riders on the working model.



- 9 -

Transfer the teeth onto the working model using the matrix.



- 10 -

Wax-up the denture for processing.



- 11 -

Flask, pack and process the denture using the system and products of your choice. Please follow the manufacturers recommendations for mixing ratios, curing times and temperatures.



- 12 -

Deflask, trim and polish the denture.



# PANTHERA IMPLANT BAR PROCESSING PROCEDURES



## Dolder ++

- 13 -  
Completed Dolder++ denture.

